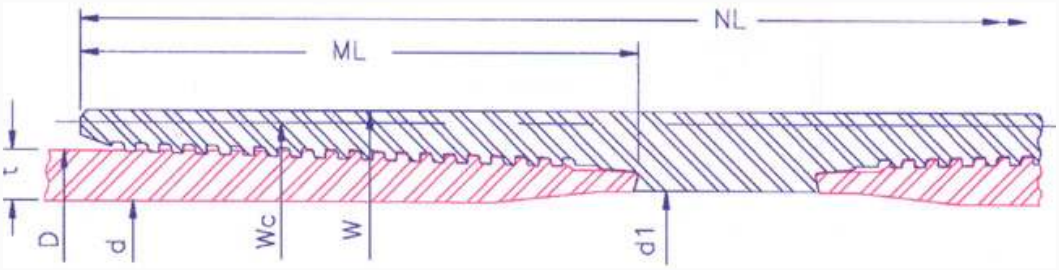
TECHNICAL INFORMATION CASING

SIZE:	139.70 mm
NOMINAL WEIGHT:	25.30 kg/m
WALL THICKNESS:	7.72 mm
THREADS PER INCH:	5



PIPE BODY	OUTSIDE DIA.(mm)D	139.70	INSIDE DIA.(mm) d	124.26	DRIFT DIA. (mm)	121.08	PLAIN END WT (kg/m)	25.11		
	GRADE		K55	N80	L80	C90	C95	P110	Q125	150
	COLLAPSE RESISTANCE (MPa)		33.9	43.3	43.3	46.5	47.9	51.6	54.4	57.1
	INTERNAL YIELD PRESSURE (MPa)		36.7	53.4	53.4	60.0	63.4	73.4	83.4	100.0
	BODY YIELD STRENGTH (kN)		1214	1766	1766	1987	2097	2428	2759	3311
	ULTIMATE STRENGTH (kN)		2097	2207	2097	2207	2318	2759	2980	3532
	YIELD TORQUE (Nm)		43850	63780	63780	71750	75740	87690	99650	119580

MAKE UP	RECOMMENDED MAKEUP TORQUE USING A THREAD COMPOUND WITH FRICTION CORRECTION FACTOR OF 1.0									
	REGULAR	MINIMUM (Nm)	6180	6710	6710	7080	7080	7430	7780	8390
		OPTIMUM (Nm)	6860	7460	7460	7850	7850	8240	8640	9310
		MAXIMUM (Nm)	7540	8200	8200	8620	8620	9060	9490	10240
	SPECIAL CLEARANCE	MINIMUM (Nm)	6180	6710	6710	7080	7080	7430	7780	8390
		OPTIMUM (Nm)	6860	7460	7460	7850	7850	8240	8640	9310
		MAXIMUM (Nm)	7540	8200	8200	8620	8620	9060	9490	10240

CONNECTION	COLLAPSE RESISTANCE (MPa)	33.9	43.3	43.3	46.5	47.9	51.6	54.4	57.1
	INTERNAL YIELD PRESSURE (MPa)	36.7	53.4	53.4	60.0	63.4	73.4	83.4	100.0
	MAXIMUM LOAD OF REG. COUPLING FACE (kN)	853	1240	1240	1396	1473	1706	1938	2326
	MAXIMUM LOAD OF S.C. COUPLING FACE (kN)	428	622	622	700	738	855	972	1166
		PARTING LOAD (kN)							
	REGULAR COUPLING O.D.	1789	1985	1904	2030	2134	2526	2757	3276
	SPECIAL CLEARANCE COUPLING O.D.	1707	1797	1707	1797	1886	2246	2425	2875

		OUTSIDE DIA.(mm)	INSIDE DIA.(mm)	WEIGHT (kg)	JOINT EFFICENCY (%)	30' JOINT MUD DISPLACEMENT (m^3)
REGULAR COUPLING	W	154.30	125.76	9.41	121	0.03024
SPECIAL CLEARANCE COUPLING	Wc	149.61	125.76	6.82	86	0.02991
LENGTH OF COUPLING (mm)	NL	294.46	The above information is for reference only. The information is subject to change or modification without notice. Please contact HSC for the latest information			
MAKE UP LOSS (mm)	ML	123.19				