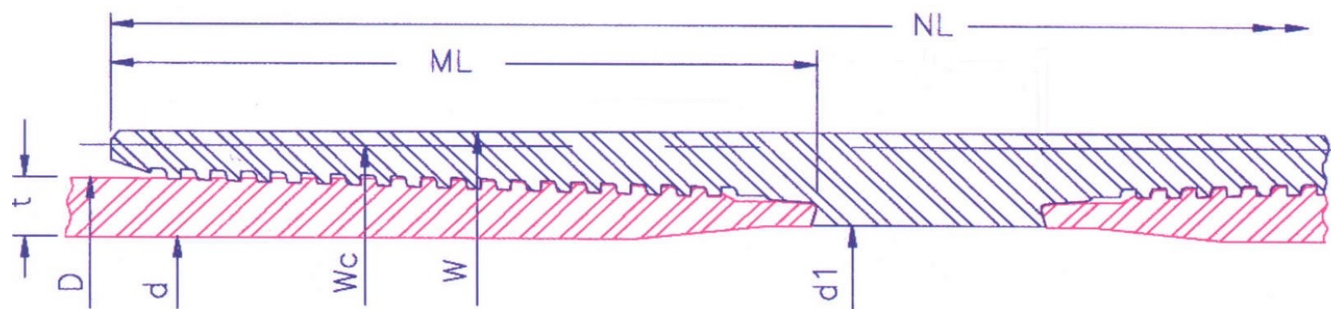


SIZE: 9 5/8" (244.48mm)

NOMINAL WEIGHT:	43.50 lb/ft (64.74 kg/m)
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WALL THICKNESS: 0.435" (11.05mm)

THREADS PER INCH: 5



PIPE BODY	OUTSIDE DIA. (in)		D	9.625	INSIDE DIA. (in)		d	8.755	DRIFT DIA. (in)		8.599	PLAIN END WT (lb/ft)			42.69
	GRADE				55	N80	80	90	95	C110	110	C125	125	140	150
	COLLAPSE RESISTANCE (psi)				3250	3810	3810	4010	4120	4410	4410	4620	4620	4730	4750
	INTERNAL YIELD PRESSURE (psi)				4350	6330	6330	7120	7510	8700	8700	9890	9890	11070	11860
	BODY YIELD STRENGTH (kips)				691	1005	1005	1130	1193	1381	1381	1570	1570	1758	1884
	ULTIMATE STRENGTH (kips)				1193	1256	1193	1256	1319	1444	1570	1633	1695	1884	2009
	YIELD TORQUE (ft.lb)				146130	212560	212560	239130	252410	292270	292270	332120	332120	371970	398540
MAKE UP	RECOMMENDED MAKEUP TORQUE USING A THREAD COMPOUND WITH FRICTION CORRECTION FACTOR OF 1.0														
	REGULAR (ft.lb)		MINIMUM	10850	12700	12700	13700	13700	14400	14400	14400	14400	14400	14400	14400
			OPTIMUM	11950	14100	14100	15200	15200	15900	15900	15900	15900	15900	15900	15900
			MAXIMUM	13050	15500	15500	16700	16700	17400	17400	17400	17400	17400	17400	17400
	SPECIAL CLEARANCE (ft.lb)		MINIMUM	10850	12700	12700	13700	13700	14400	14400	14400	14400	14400	14400	14400
			OPTIMUM	11950	14100	14100	15200	15200	15900	15900	15900	15900	15900	15900	15900
			MAXIMUM	13050	15500	15500	16700	16700	17400	17400	17400	17400	17400	17400	17400
CON NE CT ION	COLLAPSE RESISTANCE (psi)		3250	3810	3810	4010	4120	4410	4410	4620	4620	4730	4750		
	INTERNAL YIELD PRESSURE (psi)		4350	6330	6330	7120	7510	8700	8700	9890	9890	11070	11860		
	MAXIMUM LOAD OF COUPLING FACE (kips)	REGULAR	723	1051	1051	1183	1249	1446	1446	1643	1643	1840	1971		
		S.C.	267	388	388	436	461	533	533	606	606	679	727		
			PARTING LOAD (kips)												
	REGULAR COUPLING		925	1074	1038	1119	1178	1317	1388	1492	1527	1702	1818		
	S.C. COUPLING		898	945	898	945	992	1087	1181	1229	1276	1418	1512		
				OUTSIDE DIA. (in)	INSIDE DIA. (in)		WEIGHT (lb)		JOINT EFFICIENCY (%)		30' JOINT MUD DISPLACEMENT (in³)				
	COUPLING OUTSIDE DIAMETER		W	10.65		8.947		68.23		145		4716			
			Wc	10.142		8.947		37.74		79		4609			
COUPLING LENGTH (in)		NL	12.970		The above information is for reference only. The information is subject to change or modification without notice. Please contact HSC for the latest information.										
MAKE UP LOSS (in)		ML	5.545												